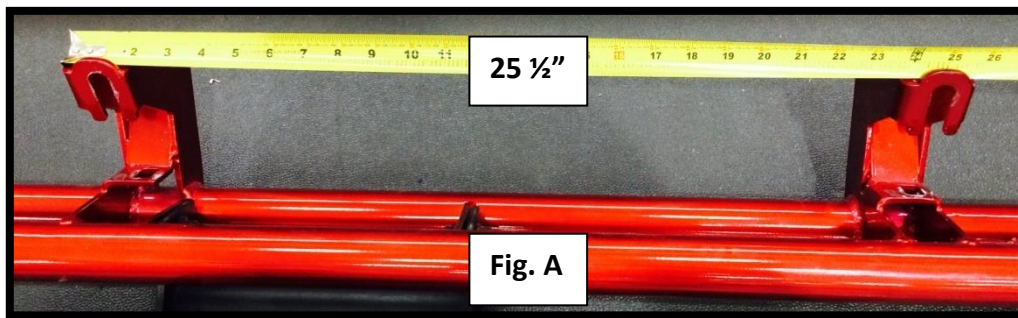


Parts Included:	Qty
Driver side rail	1
Passenger side rail	1
Hardware Pack:	1
M8x25mm Hex Bolt	12
M8 Hex nuts	6
Fender washer	18
M8 Speed clips	2



INSTALLATION:

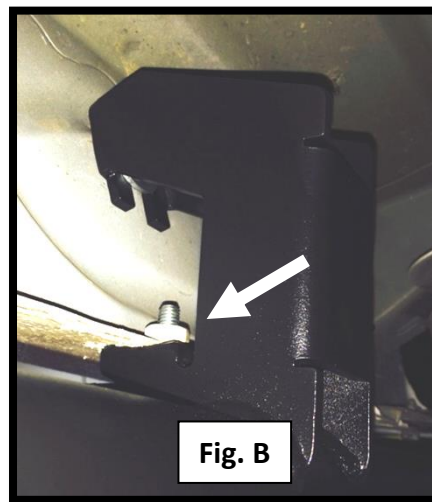
Step 1: Identify the driver side rail. The two mounting brackets that measure 25 ½" from outside to outside will go towards the front of the vehicle. **Fig. A**



Step 2: With the correct rail is placed on each side of the vehicle, take note of where the brackets are located. Look on the underside of the body and locate the factory supplied mounting positions. **NOTE:** Some vehicles require the use of speed clips and nuts which are supplied with the hardware kit.

Step 3: If your vehicle requires the use of the speed clips, install at this time. This requires the removal of a plastic body plug. Using a flat head screw driver remove the plug and install one of the supplied speed clips.

Step 4: Carefully lift rail up into position aligning the brackets to the mounting locations in the body of the vehicle and install hardware. Do not tighten all the way. **NOTE:** Some vehicles may require the use of additional nuts and washers for the lower portion of the mounting bracket which are supplied in the hardware kit. **Fig. B**

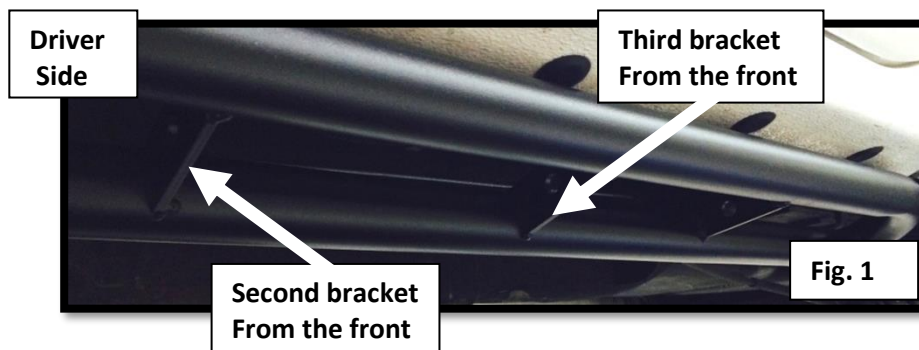


Step 5: After final positioning, start at the rear of the vehicle and tighten the lower portion of the bracket to 15-20 ft/lbs of torque. Continue this until all of the lower have been tighten then move to the top bolt and repeat the process.

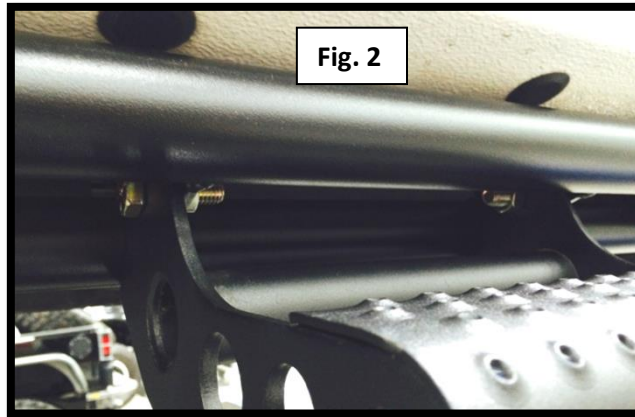
Step 6: Repeat steps 1-5 for passenger side.

Detachable step installation: (Detachable steps are sold in pairs separately)

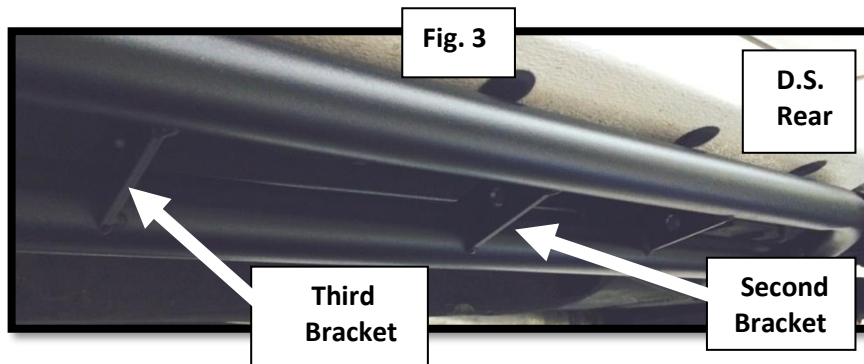
Step 1: Starting with the driver side, locate the two front mounting brackets in the rail. **Fig 1**



Step 2: Align detachable step with the mounting bracket in the rail. **NOTE:** The step will mount to the left of the brackets. Install the supplied ½" bolts and lock nuts and tighten. *Fig. 2*



Step 3: If you have an extended cab or crew cab and you option for the rear step, install at this time. **NOTE:** The rear step will mount to the second and third bracket from the rear. *Fig. 3*



Step 4: Install passenger side steps. Note the bracket locations in *Fig. 4*

