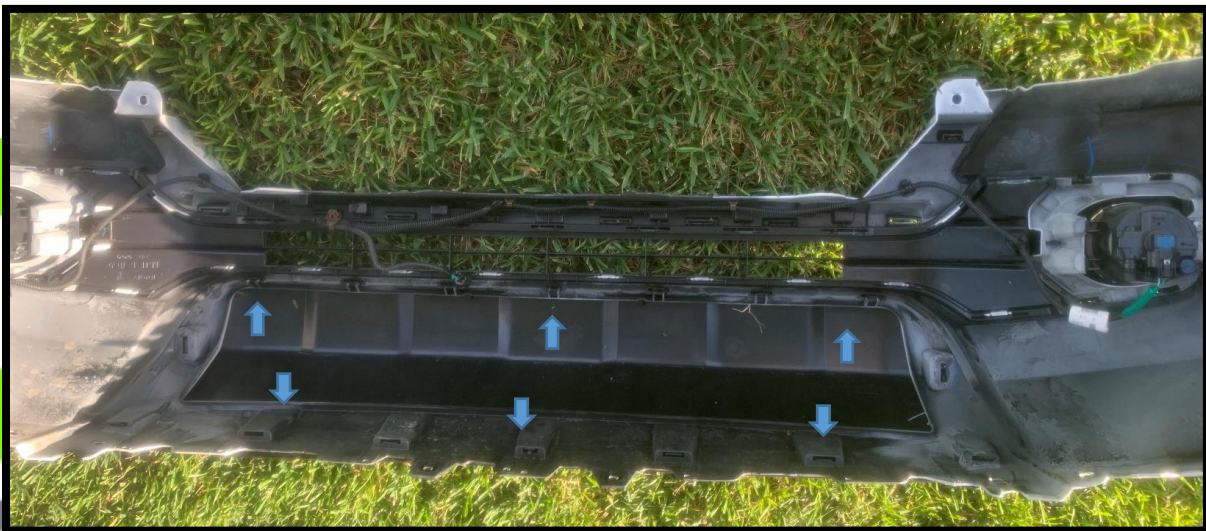


# Toyota Tacoma Front Center Mount Bumper (FBTT1-05)

1. Begin by removing grill from truck. This is held on by two bolts on top. Once unbolted, pull lower part of grill from bumper.
2. Begin by removing bumper from truck. There are many videos online with a detailed step by step on how to remove the main front bumper.
3. Once removed, unclip the center section from the painted bumper (clips situated across the top and bottom of section that is removed.)



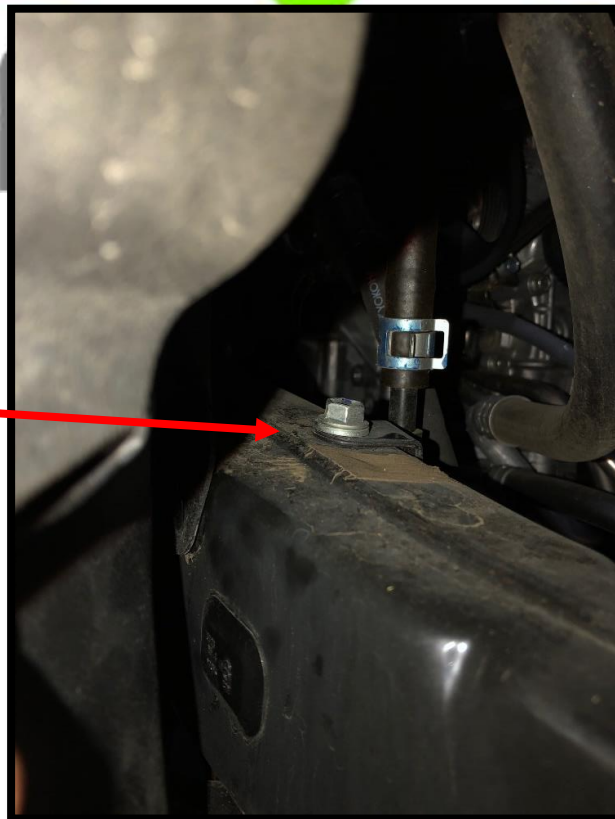
4. With bumper removed, unbolt the factory crash bar. Be sure to not damage threads on factory studs when removing crash bar.



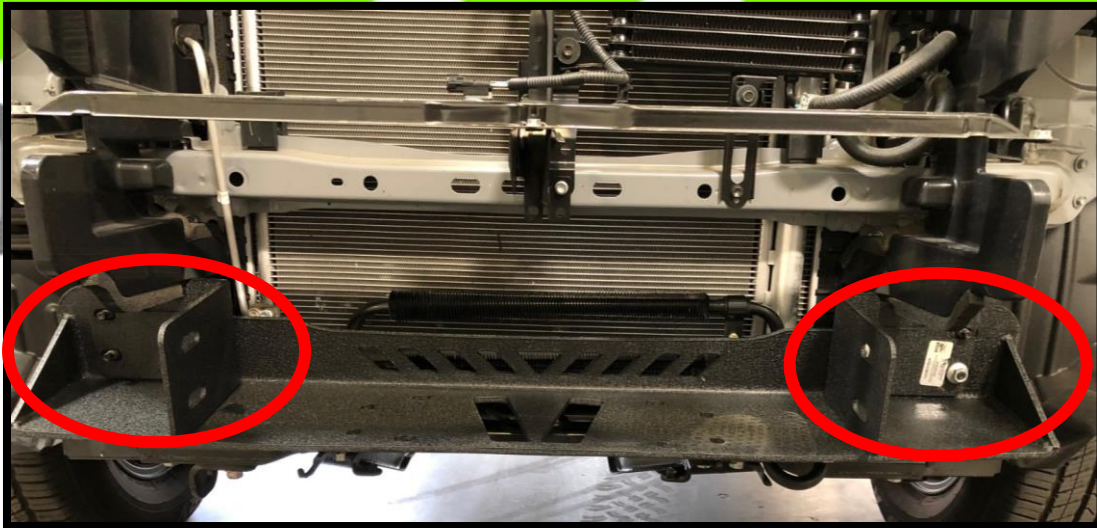
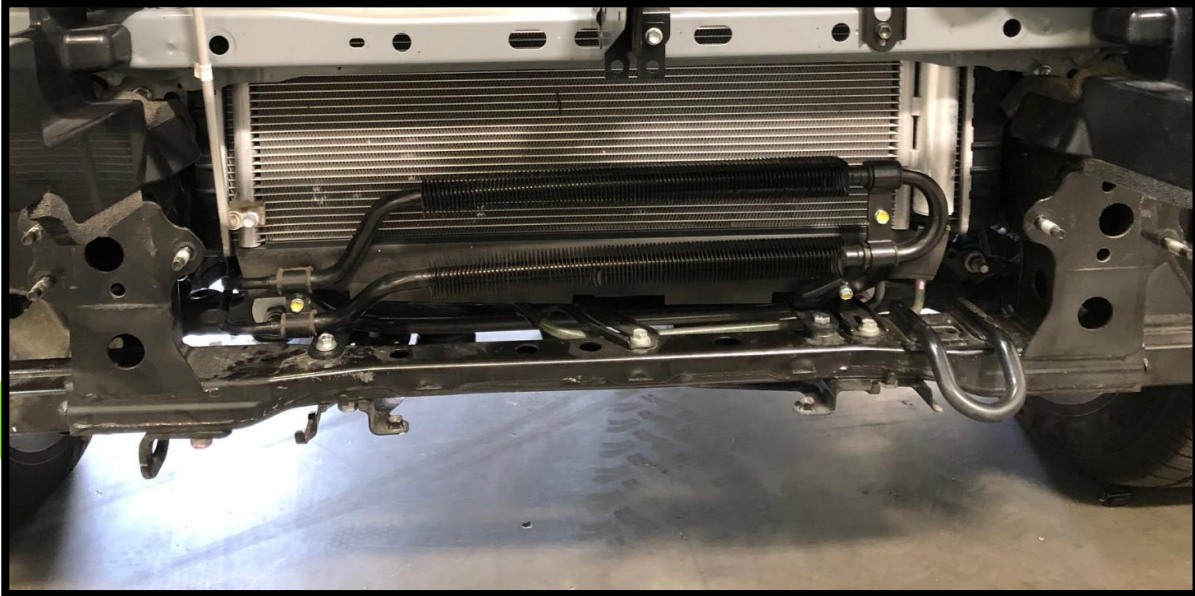
5. Unbolt power steering cooler from frame. Using provided relocation brackets, re-bolt the cooler so that it is closer to the A/C condenser. (**NOTE:** If the cooler will not move back, follow the cooler line on the passenger side frame rail and unbolt the line to allow for movement.)



Bolt on  
passenger  
side frame



6. After the cooler is mounted, install the brackets and winch plate onto the factory crash bar mounts using factory hardware.
7. Reinstall the factory bumper over the winch plate and brackets. (**NOTE:** Leave winch plate and brackets loose to allow for final fitment, install winch now if one is going to be used).



8. Using supplied hardware, mount bumper to winch brackets. Center bumper onto truck and tighten all hardware securely. No cutting is required for this installation.
9. Bumper can accept a 20" single row light (21.5" mount to mount).



# LIVES

## OFFROAD